METAL STAMPING PROGRESSIVE AND COMPOUND DIES FOR SHEET METAL STAMPING
SIVA was born in the early 70’s in the wake of a solid tradition in precision engineering. We are a small-sized, well-structured, flexible and vibrant company. Four decades of experience have created a strong capacity and a conscious identity, which, with confidence and creativity, we now wish to open up to new relationships, rich in potential.
Work is not limited solely to production. To work is to live the values that the company intends to pursue over time: continuous improvement; the development of talent and creativity; the dynamic consolidation of experience; the growth and fulfilment of people employed in the company and contribution to society and to the common good. We are looking for qualitative growth in the broad sense: profit is the means, while value is the end. We always work to broaden our horizons, with a medium and long term prospective in all strategic decisions for investment and relationships.
When, in Siva, we talk about Quality we are talking about a way of being. Quality is the cornerstone of our company culture and we have integrated it at all levels. For us, quality means added value for customers, awareness, proactivity, seeking continuous improvement in every aspect; this means streamlining and optimizing all business processes, to identify and remove inefficiencies and non-value added activities. This is why we have set ourselves the goal of eliminating all waste, by adopting a company culture of continuous improvement starting with application of the 5S methodology.
For us, “Made in Italy” is the expression of a work tradition that is distinguished by intelligence, balance, creativity and experience.

We are confident that a vibrant relationship with one’s territory and its traditions can lead to excellent results and solid accomplishments.

value of being in Italy
We face our business path with courage, confidence and openness. In this spirit we would like to share our values with our business partners and build a long-term relationship. Those who work with us are not occasional clients; they are true partners, with whom we share projects and strategies, exchange expertise and seek solutions in the interests of authentic collaboration, transparency and trust. In this way a relationship of lasting value is created over time and produces great mutual benefits.
ABOUT US

Siva was established in 1973 and it specialises in sheet metal stamping and in the mass production of small and medium-sized parts: performing shearing, bending, deep-drawing and in-die tapping.

One of the company’s strengths lies in the design and construction of dies for sheet metal stamping: progressive dies and compound dies.

40 years of experience have enabled Siva to offer its customers the best solution to produce stampings in the most productive and cost-effective way and the company stands out for its reliability, quality, flexibility and on-time deliveries.

We operates in the following main sectors: mechanics, electro-mechanics, hydro-thermo sanitary, households appliances, lighting, furniture, energy and the automotive industry.

PRODUCTION

Sheet metal stamping and shearing.

Small and medium-sized metal parts, precision blanking.

Mass production (automatic stamping) to the highest quality standards.

Range of products: brackets, plates, deep drawn parts; quality precision components and hardware: fastons and terminals, springs, threaded parts (in-die tapping).

Design and construction of dies for sheet metal processing: progressive or compound dies for shearing, bending and deep drawing.

Surface treatments: galvanic treatments and thermal treatments are available upon request.

TECHNICAL DETAILS

Materials:
- hot and cold rolling steel
- hardened carbon steel
- stainless steels (AISI 430, 304, 301)
- bronze, brass, copper and copper alloys
- aluminium and aluminium alloys

Material thickness: from 0.1 mm up to 5 mm

Sizes of the parts: from 2 mm up to 300 mm

Machinery Park:
- Mechanical Presses ranging from 30 ton up to 250 ton
- WIRE EDM
- CNC Machine tool
- CNC Vision Measuring System

VALUE ADDED

Quality, reliability, customer service, technical and organisational expertise, flexibility and teamwork are the cornerstones of our corporate philosophy.

We go well beyond the level of quality certified by UNI EN ISO 9001, tending also to the safety and environmental aspects with a management system that entails the involvement and sharing of responsibilities across all levels.

Siva also stands out for the fact that it implements Lean Production techniques (5S methodology) which have enabled the optimisation of all work, improving operational efficiency and performance.
Equilibrium and trust

Work as an expression of "being"

Quality is central

Value of being in Italy

Sharing values